

# **Standard**

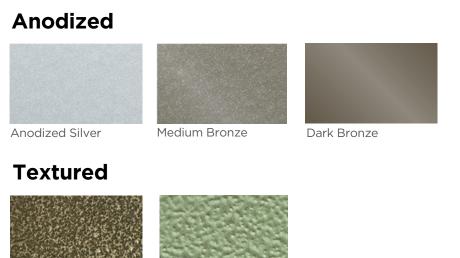


# **Bold**

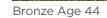
Brown Red







Military Light Blue



Tarnished Copper Patina



# **Additional Colors and Custom Color Matching Service**

This color chart showcases a selection of our most popular colors. However, we offer a wide variety of additional colors across the color spectrum, including textured and metallic options.

We also provide custom color matching.

Contact us for more information and additional color offerings!

# **Super Durable Polyester AAMA 2604**

AAMA 2604 Super Durable Polyester Powder Coating is a high-performance coating that provides exceptional durability, color retention, and weather resistance for exterior applications. Ideal for architectural and industrial uses, it offers superior protection against fading, chalking, and corrosion.

#### **Key Features:**

Resists fading, chalking, and staining from UV exposure.

Performs well in extreme temperatures and harsh environmental conditions.

Excellent resistance to salt spray, humidity, and chemicals.

Maintains vibrant color over time, ideal for outdoor and indoor surfaces.

#### **South Florida UV Resistance**

Per AAMA 2604 Up to 10 years Gloss retention: 30%+ Color Retention: △E <5.0

## **Warranty Information:**

Warranty Duration: 10 years.
Coverage: Warranty covers peeling, cracking, or excessive fading of the coating.

For locations in close proximity to saltwater, warranty coverage may vary. See our warranty documentation for more information.

# **IFS Powder Coatings**

**Architectural Color Collection** 





### **IFS Coatings for Architectural Applications**

IFS has a world class range of powder coatings designed to protect and decorate architectural metal to the very highest standards. Our architectural powder coatings are tough, weatherable, and meet and exceed each of the AAMA performance specifications, ensuring every level of exterior durability is available.

#### **The Architectural Color Palette**

The IFS Architectural Color Collection showcases just some of the colors available in the IFS range, from classic solid shades, to fine metallics and even anodic styles. We also understand that unique projects need unique colors. With that in mind, the free **IFS Color Matching Service** allows you to get the exact shade you are looking for in an environmentally responsible, durable coating. We will analyze the shade using the latest color matching technology and create a color for you to approve. What's more, you can also change the gloss, or add metallic/mica or textures to the product. Talk to your IFS architectural representative for more information on our exceptional color matching capabilities.

#### The IFS Architectural Color Matching Service

- · Free custom color creation available
- Available in standard polyester, super durable and fluoropolymer technology
- · Change the gloss, add metallics or textures
- · Industry leading color matching times
- Sample panels available free of charge
- · Small batches available, perfect for prototypes or one off pieces



With any coating, powder or liquid, there are some limitations on what is achievable at the higher levels of exterior durability. Quite simply, the pigments for some shades (for example, bright red) that will offer the durability required for these specifications, are not available. However there is a vast range of colors that are available, and will meet the exterior durability demands of the high level specifications. Similarly, not all gloss levels or metallic effects can be achieved at an AAMA 2605 level. Talk to your IES architectural advisor for advice.

AAMA Specification	AAMA 2603	AAMA 2604	AAMA 2605
IFS Product Product chemistry	IFS 300SP Standard Polyester	IFS 400SD Super Durable Polyester	IFS 500FP 100% FEVE Fluoropolymer
			(70% PVDF liquid equivalent)
Warranty*	No warranty	10 year warranty	20 year warranty

<sup>\*</sup>Warranty supplied when applied by an IFS Registered Applicator to aluminum.

The IFS architectural range has been used on a vast array of architectural applications, from residential windows and doors, commercial store front and retail interiors, to curtain wall, louvers, scrims and screens on skyscrapers and monumental buildings.

#### The IFS Architectural Color Collection

IFS architectural coatings offer a combination of great aesthetics, toughness, durability, cost effectiveness and are the environmentally responsible choice. All of the colors shown on this card are available in AAMA 2603, 2604 and 2605 level products, so no matter what the project demands, we've got you covered.IFS 400SD, our super durable architectural product provides great exterior protection and improved color and gloss retention over a standard polyester product, while IFS 500FP, our world class 100% FEVE offers the ultimate in long term durability, color and gloss retention and scratch resistance. For more information on the strict performance tests that IFS 400SD and IFS 500FP meet and exceed, please talk to your IFS representative.

IFS 500FP codes start with an "F" and meet and exceed the performance requirements of AAMA 2605 IFS 400SD codes start with an "S" and meet and exceed the performance requirements of AAMA 2604



### IFS ARCHITECTURAL ANODICS



Anodized Silver FRSL 94542 SRMS 95339



Silver Sparkle FRSS 93652 SRSL 95572



Dark Bronze FRSL 95578 SRSL 95575



Matte Platinum FRML 95458 SRSM 95573



Medium Bronze FRSL 95579 SRSL 95576



Steel Blue FRSL 95577 SRSL 95574

# IFS ARCHITECTURAL SOLIDS





Antique Bronze FRSL 46648 SRSL 45893

Black FRSL 11390 SRSL 11386

Charcoal FRSL 74654 SRSL 74007





Hartford Green FRSL 32872 SRSL 32545



#### IFS ARCHITECTURAL METALLICS



Classic Platinum FRSL 96595 SRSS 95565



Champagne FRSL 96596 SRSL 95566



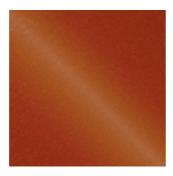
Pewter FRSL 96597 SRSL 95567



Light Bronze FRSL 96599 SRSL 95569



Cosmic Gray FRSL 96598 SRSL 95568



Copper Penny FRML 90502 SRML 99043



Stormy Silver FRML 90488 SRML 90489



Gold Nugget FRSL 95571 SRSS 90464



Industrial Bronze FRML 90480 SRML 90482



Fine Texture Black Chrome FRML 90501 SRML 90503



Warm Bronze FRML 90494 SRML 90499



Sunlit Silver FRML 90484 SRML 90487





Timeless Silver FRML 90492 SRML 90493

