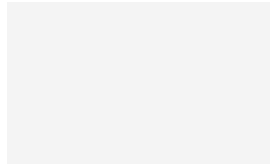
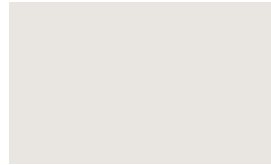


### Standard



Signal White



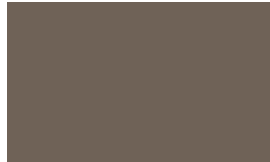
Cream



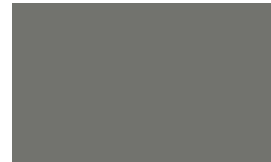
Gray Beige



Beige Brown



Quartz Gray



Basalt Gray



Anthracite Gray



Traffic Black



Light Green



Patina Green

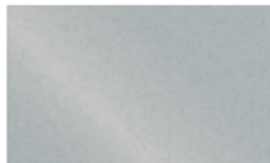


Chrome Green



Sand Yellow

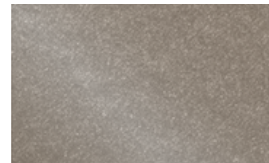
### Metallic



Timeless Silver



Champagne



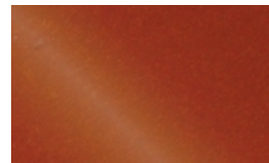
Light Bronze



Warm Bronze

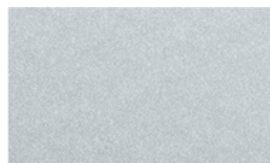


Black Chrome  
(fine texture)

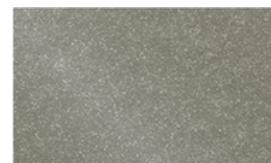


Copper Penny

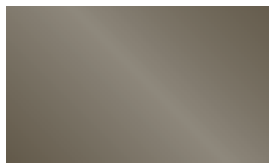
### Anodized



Anodized Silver

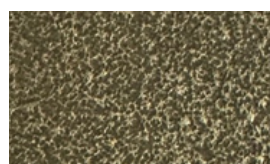


Medium Bronze



Dark Bronze

### Textured



Bronze Age 44



Tarnished Copper Patina



### **Additional Colors and Custom Color Matching Service**

This color chart showcases a selection of our most popular colors. However, we offer a wide variety of additional colors across the color spectrum, including textured and metallic options.

We also provide custom color matching.

Contact us for more information and additional color offerings!

### **Super Durable Polyester AAMA 2604**

AAMA 2604 Super Durable Polyester Powder Coating is a high-performance coating that provides exceptional durability, color retention, and weather resistance for exterior applications. Ideal for architectural and industrial uses, it offers superior protection against fading, chalking, and corrosion.

#### **Key Features:**

Resists fading, chalking, and staining from UV exposure.

Performs well in extreme temperatures and harsh environmental conditions.

Excellent resistance to salt spray, humidity, and chemicals.

Maintains vibrant color over time, ideal for outdoor and indoor surfaces.

#### **South Florida UV Resistance**

Per AAMA 2604

Up to 10 years

Gloss retention: 30%+

Color Retention:  $\Delta E < 5.0$

#### **Warranty Information:**

Warranty Duration: 10 years.

Coverage: Warranty covers peeling, cracking, or excessive fading of the coating.

For locations in close proximity to saltwater, warranty coverage may vary. See our warranty documentation for more information.

# IFS Powder Coatings

Architectural Color Collection



# IFS Coatings for Architectural Applications

IFS has a world class range of powder coatings designed to protect and decorate architectural metal to the very highest standards. Our architectural powder coatings are tough, weatherable, and meet and exceed each of the AAMA performance specifications, ensuring every level of exterior durability is available.

## The Architectural Color Palette

The IFS Architectural Color Collection showcases just some of the colors available in the IFS range, from classic solid shades, to fine metallics and even anodic styles. We also understand that unique projects need unique colors. With that in mind, the free **IFS Color Matching Service** allows you to get the exact shade you are looking for in an environmentally responsible, durable coating. We will analyze the shade using the latest color matching technology and create a color for you to approve. What's more, you can also change the gloss, or add metallic/mica or textures to the product. Talk to your IFS architectural representative for more information on our exceptional color matching capabilities.

## The IFS Architectural Color Matching Service

- Free custom color creation available
- Available in standard polyester, super durable and fluoropolymer technology
- Change the gloss, add metallics or textures
- Industry leading color matching times
- Sample panels available free of charge
- Small batches available, perfect for prototypes or one off pieces



With any coating, powder or liquid, there are some limitations on what is achievable at the higher levels of exterior durability. Quite simply, the pigments for some shades (for example, bright red) that will offer the durability required for these specifications, are not available. However there is a vast range of colors that are available, and will meet the exterior durability demands of the high level specifications. Similarly, not all gloss levels or metallic effects can be achieved at an AAMA 2605 level. Talk to your IFS architectural advisor for advice.

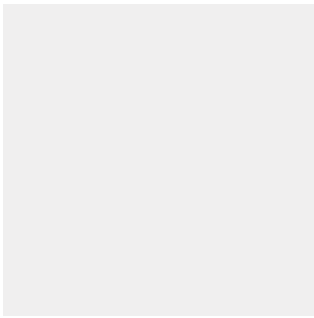
AAMA Specification	AAMA 2603	AAMA 2604	AAMA 2605
IFS Product	IFS 300SP	IFS 400SD	IFS 500FP
Product chemistry	Standard Polyester	Super Durable Polyester	100% FEVE Fluoropolymer (70% PVDF liquid equivalent)
Warranty*	No warranty	10 year warranty	20 year warranty

\*Warranty supplied when applied by an IFS Registered Applicator to aluminum.

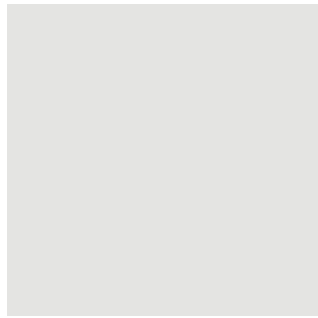
The IFS architectural range has been used on a vast array of architectural applications, from residential windows and doors, commercial store front and retail interiors, to curtain wall, louvers, scrims and screens on skyscrapers and monumental buildings.

Standard Colors

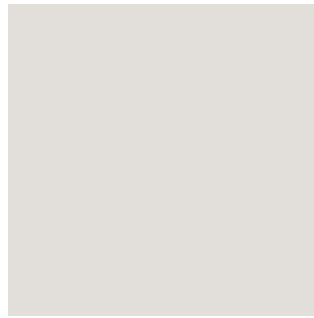
IFS ARCHITECTURAL SOLIDS



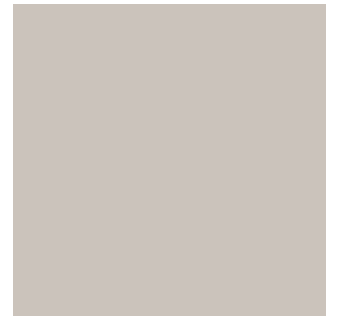
Apollo White  
FRSL 82908  
SRSL 82519



Bone White  
FRSL 82909  
SRSL 82520



Ivory  
FRSL 46646  
SRSL 45891



Sandstone  
FRSL 46647  
SRSL 45892



Seawolf  
FRSL 46645  
SRSL 46636



Fashion Gray  
FRSL 74652  
SRSL 74008



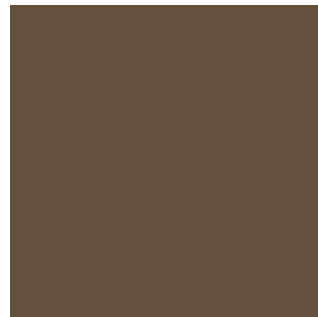
Colonial Gray  
FRSL 74653  
SRSL 74009



Military Light Blue  
FRSL 21709  
SRSL 21708



Burgundy  
FRSL 62496  
SRSL 62487



Antique Bronze  
FRSL 46648  
SRSL 45893



Black  
FRSL 11390  
SRSL 11386



Charcoal  
FRSL 74654  
SRSL 74007

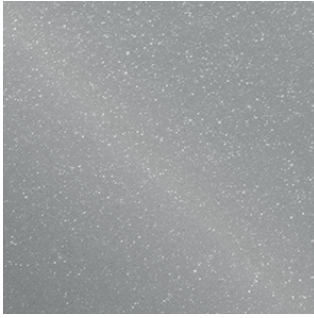


Hartford Green  
FRSL 32872  
SRSL 32545

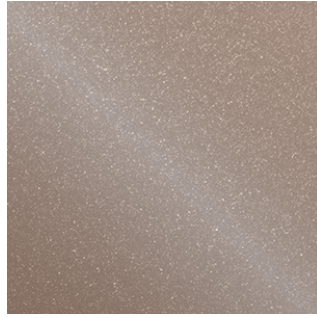


Metallics/Anodics Are Premium options. Additional Cost May Apply.

## IFS ARCHITECTURAL METALLICS



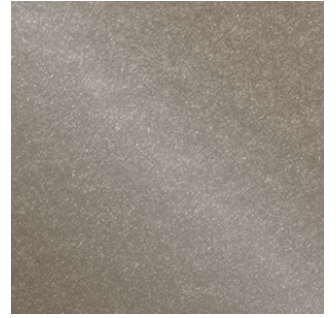
Classic Platinum  
FRSL 96595  
SRSS 95565



Champagne  
FRSL 96596  
SRSL 95566



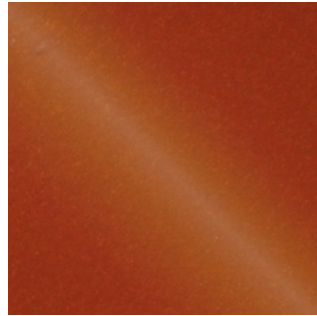
Pewter  
FRSL 96597  
SRSL 95567



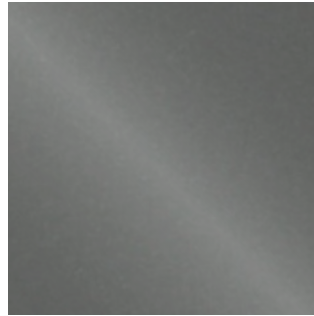
Light Bronze  
FRSL 96599  
SRSL 95569



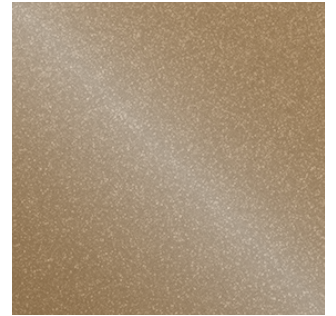
Cosmic Gray  
FRSL 96598  
SRSL 95568



Copper Penny  
FRML 90502  
SRML 99043



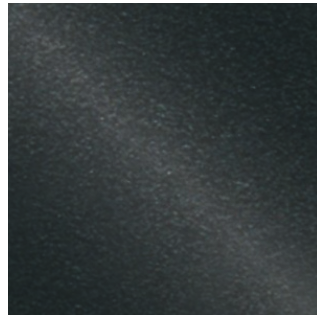
Stormy Silver  
FRML 90488  
SRML 90489



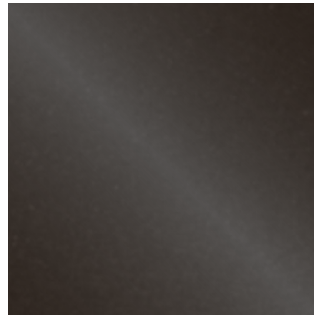
Gold Nugget  
FRSL 95571  
SRSS 90464



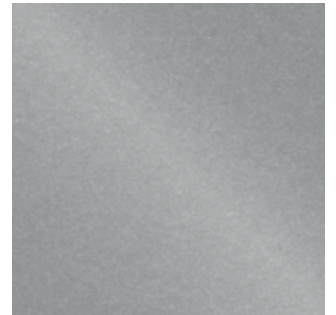
Industrial Bronze  
FRML 90480  
SRML 90482



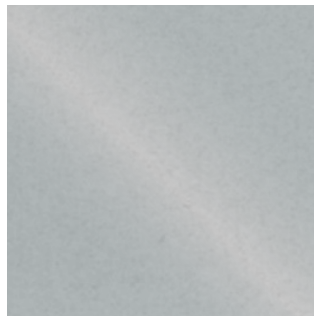
Fine Texture Black Chrome  
FRML 90501  
SRML 90503



Warm Bronze  
FRML 90494  
SRML 90499



Sunlit Silver  
FRML 90484  
SRML 90487



Timeless Silver  
FRML 90492  
SRML 90493



IFS 500FP codes start with an "F" and meet and exceed the performance requirements of AAMA 2605  
IFS 400SD codes start with an "S" and meet and exceed the performance requirements of AAMA 2604

## The IFS Architectural Color Collection

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IFS architectural coatings offer a combination of great aesthetics, toughness, durability, cost effectiveness and are the environmentally responsible choice. All of the colors shown on this card are available in AAMA 2603, 2604 and 2605 level products, so no matter what the project demands, we've got you covered. IFS 400SD, our super durable architectural product provides great exterior protection and improved color and gloss retention over a standard polyester product, while IFS 500FP, our world class 100% FEVE offers the ultimate in long term durability, color and gloss retention and scratch resistance. For more information on the strict performance tests that IFS 400SD and IFS 500FP meet and exceed, please talk to your IFS representative.

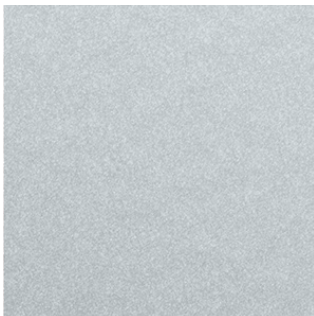
IFS 500FP codes start with an "F" and meet and exceed the performance requirements of AAMA 2605  
IFS 400SD codes start with an "S" and meet and exceed the performance requirements of AAMA 2604



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**Metallics /Anodics Are Premium options. Additional Cost May Apply.**

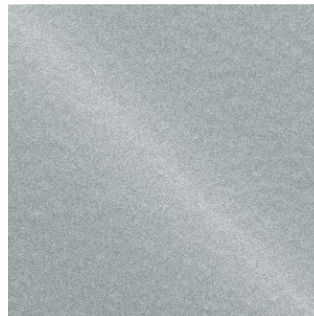
### IFS ARCHITECTURAL ANODICS



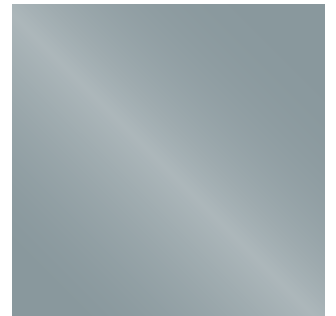
Anodized Silver  
FRSL 94542  
SRMS 95339



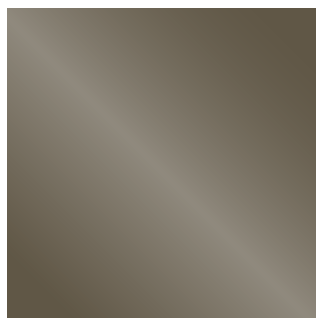
Silver Sparkle  
FRSS 93652  
SRSL 95572



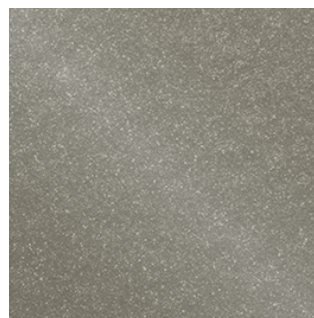
Matte Platinum  
FRML 95458  
SRSM 95573



Steel Blue  
FRSL 95577  
SRSL 95574



Dark Bronze  
FRSL 95578  
SRSL 95575



Medium Bronze  
FRSL 95579  
SRSL 95576